

Characteristics of IGZO TFT Prepared by Atmospheric Pressure Plasma Jet  
Using PE-ALD Al<sub>2</sub>O<sub>3</sub> Gate Dielectric

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Abstract

This letter proposes a novel atmospheric pressure plasma jet (APPJ) method for indium-gallium-zinc-oxide (IGZO) deposition and use of the plasma-enhanced atomic layer deposition (PE-ALD) Al<sub>2</sub>O<sub>3</sub> as gate dielectric. A nonvacuum and simple APPJ system was demonstrated for channel material deposition. High-transmittance nanocrystalline IGZO thin films were obtained. Excellent electrical characteristics were achieved, including a low  $V_T$  of 0.71 V, a small subthreshold swing of 276 mV/dec, a mobility of 8.39 cm<sup>2</sup>/(V · s), and a large  $I_{on}/I_{off}$  ratio of  $1 \times 10^8$ .

Keyword : Al<sub>2</sub>O<sub>3</sub>, atmospheric pressure plasma jet (APPJ), indium-gallium-zinc oxide (IGZO), nonvacuum, plasmaenhanced atomic layer deposition (PE-ALD).