An optimization system for LED lens design 陳文欽,賴東燦,Min-Wen Wang,Hsiao-Wen Hung Industrial Management Management wenchin@chu.edu.tw

Abstract

This study proposed a two-stage LED lens design optimization system, and used the viewing angle and

the luminance uniformity as the optical quality objective. Optical design software (TracePro) and the

orthogonal table of Taguchi method were used for simulation experiment. In the first stage, the viewing

angle was used as the optical quality objective to find out the preliminary optimization of lens shape. The

optimal LED lens size parameter combination of the first stage was used in the second stage to create

L25(56) orthogonal table, and then the Back-Propagation Neural Network (BPNN) was used to establish

the LED lens quality predictor to predict the FWHM angle and luminance uniformity in different overall

sizes. The Genetic Algorithm (GA) with the quality predictor was used to find out the optimum design

parameter combination of overall size according to the required quality objective. A LED with wide viewing

angle and high luminance uniformity was taken as an example in this study to design a LED optical

lens with 135 FWHM angle and 93.35% uniformity.

Keyword: LED, Taguchi method, Back-Propagation Neural Network, Genetic Algorithms