在瓶頸作業迴流生產型態下應用限制驅導式現場排程技術之緩衝時間分配模式研究

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摘要

The DBR methodology can is not utilized so popularly in the bottleneck reentry environments, because those environments is complexity. This research builds a buffer allocation model to solve the problem that the production time is not enough to meet its due-date.

關鍵字：Bottleneck Reentry, Drum-Buffer-Rope (DBR), Due-date Control, Buffer Allocation